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**D3535-13**  
**Job Sheet 187328**



Part No: D3535-13

Job Qty: 4 ea

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Job Created: 11/30/18

Due Date: 12/10/18

Type: SOLD

*URGENT Ship Dec 10*  
*order 11599*

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG D3535 REV.C IPP Rev:A New Issue 07-02-15 JLM IPP Rev:B As per Rev B 07-08-31 JLM Verified  
By:EC IPP REV:C 18.11.09 AS PER DWG REV.C DD VERF:JFS

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation           | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |             | Sign-off                     |
|-------|---------------------|-------|------------|----------|-----------|---------|-----------------------|-------------|------------------------------|
|       |                     |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time   |                              |
| 100   | Waterjet - Flow - 1 | 4 pcs |            | 12/10/18 | 0.00      | 0.51    | Waterjet - Flow       |             | <i>12/12/18</i> <i>68</i>    |
| 120   | QC                  | 4 pcs |            | 12/10/18 | 0.00      | 0.00    | QC8                   |             | <i>DEC 04 2018</i> <i>68</i> |
| 130   | Brake NC            | 4 pcs |            | 12/10/18 | 0.17      | 0.11    | Brake NC 1            |             | <i>DEC 05 2018</i> <i>68</i> |
| 140   | QC                  | 4 pcs |            | 12/10/18 | 0.00      | 0.00    | QC5                   |             | <i>DEC 12 2018</i> <i>68</i> |
| 150   | Powdercoat          | 4 pcs |            | 12/10/18 | 0.00      | 0.07    | Powdercoat3           |             | <i>DEC 12 2018</i> <i>68</i> |
| 160   | QC                  | 4 pcs |            | 12/10/18 | 0.00      | 0.00    | QC3                   |             | <i>DEC 12 2018</i> <i>68</i> |
| 170   | Packaging           | 4 pcs |            | 12/10/18 | 0.00      | 0.00    | Packaging3-1          | <i>5602</i> | <i>DEC 12 2018</i> <i>68</i> |
| 180   | QC21-SA             | 4 Ea  |            | 12/10/18 | 0.00      | 0.00    | QC21                  |             | <i>DEC 12 2018</i> <i>68</i> |

Part Op 100 - 1-Cut as per Dwg D3535 Dwg Rev: *C* Prog Rev: *C* 2-Deburr if necessary  
Descriptions: 130 - 1-Form on Brake as per Dwg D3535 using Jigs DT8261 and DT8326 2-Form joggle as per Dwg D3535 using Jig  
DT8158 Identify as D3535-13  
150 - START TIME: *11:30* OVEN TEMPERATURE: *300* FINISH TIME: *12:00*

*M136370*

### Job BOM

| Part / Item | Component Name     | Quantity           | Operation               | Container |
|-------------|--------------------|--------------------|-------------------------|-----------|
| M304S20GA   | 304/316 .040 Sheet | 3.4400 sf (.86 ea) | 100-Waterjet - Flow - 1 |           |

### Job Allocations

| Operation               | Component Part | Required | Inventory | Allocated |
|-------------------------|----------------|----------|-----------|-----------|
| 100-Waterjet - Flow - 1 | M304S20GA      | 3        | 109       | 0         |





| Part Specifications |             |                                |                  |      |                  |
|---------------------|-------------|--------------------------------|------------------|------|------------------|
| Spec No             | Description | Target/Tolerance               | Limits           | Type | Special Comments |
| 1                   | Wearshoe    | 1.885inches $\pm$ 0.010        | 1.895<br>1.875   |      |                  |
| 2                   | Wearshoe    | 2.000inches $\pm$ 0.010        | 2.010<br>1.990   |      |                  |
| 3                   | Wearshoe    | 5.650inches $\pm$ 0.010        | 5.660<br>5.640   |      |                  |
| 4                   | Wearshoe    | 9.150inches $\pm$ 0.010        | 9.160<br>9.140   |      |                  |
| 5                   | Wearshoe    | 14.066inches $\pm$ 0.010       | 14.076<br>14.056 |      |                  |
| 6                   | Wearshoe    | 18.983inches $\pm$ 0.010       | 18.993<br>18.973 |      |                  |
| 7                   | Wearshoe    | 23.900inches $\pm$ 0.010       | 23.910<br>23.890 |      |                  |
| 8                   | Wearshoe    | 27.400inches $\pm$ 0.010       | 27.410<br>27.390 |      |                  |
| 9                   | Wearshoe    | 29.400inches $\pm$ 0.010       | 29.410<br>29.390 |      |                  |
| 10                  | Wearshoe    | 32.900inches $\pm$ 0.010       | 32.910<br>32.890 |      |                  |
| 11                  | Wearshoe    | 0.188inches + 0.005<br>- 0.001 | 0.193<br>0.187   |      |                  |
| 12                  | Wearshoe    | 20.000inches $\pm$ 0.030       | 20.030<br>19.970 |      |                  |
| 13                  | Wearshoe    | 14.000inches $\pm$ 0.030       | 14.030<br>13.970 |      |                  |
| 14                  | Wearshoe    | 8.000inches $\pm$ 0.030        | 8.030<br>7.970   |      |                  |
| 15                  | Wearshoe    | 5.000inches $\pm$ 0.030        | 5.030<br>4.970   |      |                  |
| 16                  | Wearshoe    | 0.300inches $\pm$ 0.010        | 0.310<br>0.290   |      |                  |
| 17                  | Wearshoe    | 0.300inches $\pm$ 0.010        | 0.310<br>0.290   |      |                  |
| 18                  | Wearshoe    | 0.038inches $\pm$ 0.010        | 0.048<br>0.028   |      |                  |

Plex 11/30/18 12:49 PM dart.lacelle.linda

**DART**  
 AEROSPACE  
 Container No: S133718  
 Part: D3535-13  
 Job No: 187328  
 Serial No/Batch: S133718  
 Revision: C  
 Inspector:  
 Exp Date:  
 Instructions: URF16-638  
 Date: 12/02/18  
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